



COGNE ACCIAI SPECIAL S.p.A.
 Sede Unifor
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 CAP. SOC. 15.800.000 Lit. 12038750069
 VAT. IDENT. NUM. IT 02038750069
 REG. IMP. A0030 - 7234 RFA 50474



INSPECTION CERTIFICATE 3.1 (EN 10204:2004)
 (A03) DOCUMENT NUMBER 2010041076
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TENSILE TEST IN AS DELIVERY CONDITION
 Control lot No. - Weight (Kg) : 020000372194
 EN-1806892-1

3.683,000

(C02) DIRECTION OF THE TEST PIECE: L

MEASUREMENT UNIT	RM	MPA	RP02	MPA	A5	%	Z	%	RP1	MPA
OBTAINED	660	665	512	517	44,5	44,0	65,8	65,4	550	555
	670	675	521	526	43,6	43,0	69,0	68,4	560	565
	655	660	509	514	44,9	44,3	70,2	69,6	546	551

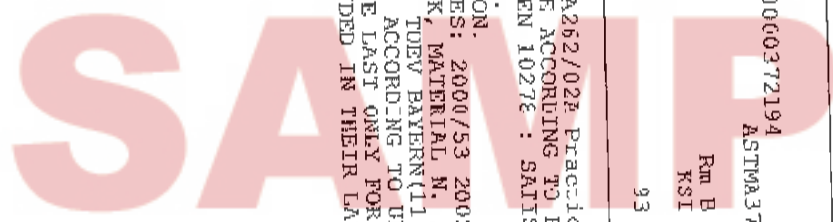
TENSILE TEST
 Control lot No. - Weight (Kg) : 020000372194
 SPECIFICATION ASTM A370

3.683,000

(C02) DIRECTION OF THE TEST PIECE: L

MEASUREMENT UNIT	Rm B	KSI	RP02_B	KSI	Z B	%	A12 B	%
OBTAINED	93	74	74	70,4	43,4	43,4	43,4	43,4

CORROSION TEST ACCORDING TO ASTM A262/02E Practice F. EN ISO 3551-2: SATISFACTORY.
 EDDY CURRENT INSPECTION OF SURFACE ACCORDING TO EN 10277-1 Class.3: SATISFACTORY.
 DIMENSIONAL CONTROL ACCORDING TO EN 10276 : SATISFACTORY.
 NO WELDING REPAIR ON THE MATERIAL.
 FREE FROM RADIOACTIVE CONTAMINATION.
 THE PRODUCT SATISFIES CE DIRECTIVES: 2000/53 2002/95 2003/11 - 2005/618 AND PED 97/23/CE.
 MARKING: SYMBOL OF THE MANUF. WORK, MATERIAL N.°, CAST N.°, LOT N.°, RECEIVING AGENT STAMP
 DOCUMENT ISSUED IN AGREEMENT WITH TÜV BAYERN(11.1972) WAIVING OF COUNTERSIGNING (SEE TÜV BAYERN LETTER DATED 17.01.80).
 QUALITY SYSTEM CERTIFIED BY I.G.O ACCORDING TO UNI EN ISO 9001:2008 - ISO/TS 16949:2009 (THE LAST ONLY FOR HOT ROLLED-PELLED- GROUND, STAINLESS STEEL BARS AND ATOMIZED METALLIC POWDERS).
 ALL THE NORMS MENTIONED ARE INTENDED IN THEIR LATEST REVISION.
 (Z02) INSPECTOR'S STAMP CL



MATERIAL:	316
SEMP. (mm):	19.05 (3/4")
CONTROL NUMBER:	181950A
ORDER NO:	20815
CL. DCI:	9985

COGNE ITALIA	CHIEF BY	DATE
	<i>[Signature]</i>	9 JUN 2010
BATCH No.	095988	

(Z01) DATE 09.06.2010

FUCINA CORRADO CL. (WORKS INSPECTOR) - ELECTRONICALLY GENERATED CERTIFICATE

